

# Comprehensive Engineering Report

## MFC X-150 Biomass Gasification System

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<b>Classification:</b>	CONFIDENTIAL
<b>Project:</b>	X-150 Biomass Gasification System Engineering Documentation

## **Executive Summary**

This comprehensive engineering report provides an in-depth technical analysis of the MFC X-150 Biomass Gasification System based on a complete review of 33 detailed engineering drawings. The X-150 represents a state-of-the-art solution for converting diverse waste streams into clean, renewable energy through advanced thermal gasification technology.

MFC Multi Fuel Conversion GmbH, headquartered in Zittau, Germany, has developed the X-150 as a turnkey, modular system capable of achieving over 85% energy conversion efficiency. The system processes municipal solid waste, sewage sludge, agricultural residues, and other biomass feedstocks, producing high-quality syngas, hydrogen, and biochar as valuable outputs.

The engineering documentation demonstrates a mature, commercially viable technology that adheres to rigorous international standards including DIN, ISO, and European pressure equipment directives. The modular, containerized design enables rapid deployment within days, making it an ideal solution for applications ranging from remote communities to industrial facilities.

## System Overview

The X-150 Biomass Gasification System is a state-of-the-art waste-to-energy solution that utilizes advanced thermal conversion processes to extract maximum value from diverse waste streams. The system operates with two advanced modes: Air Gasification Mode and Oxygen-Steam Gasification Mode, providing flexibility based on feedstock characteristics and desired output.

### ***Key Performance Specifications***

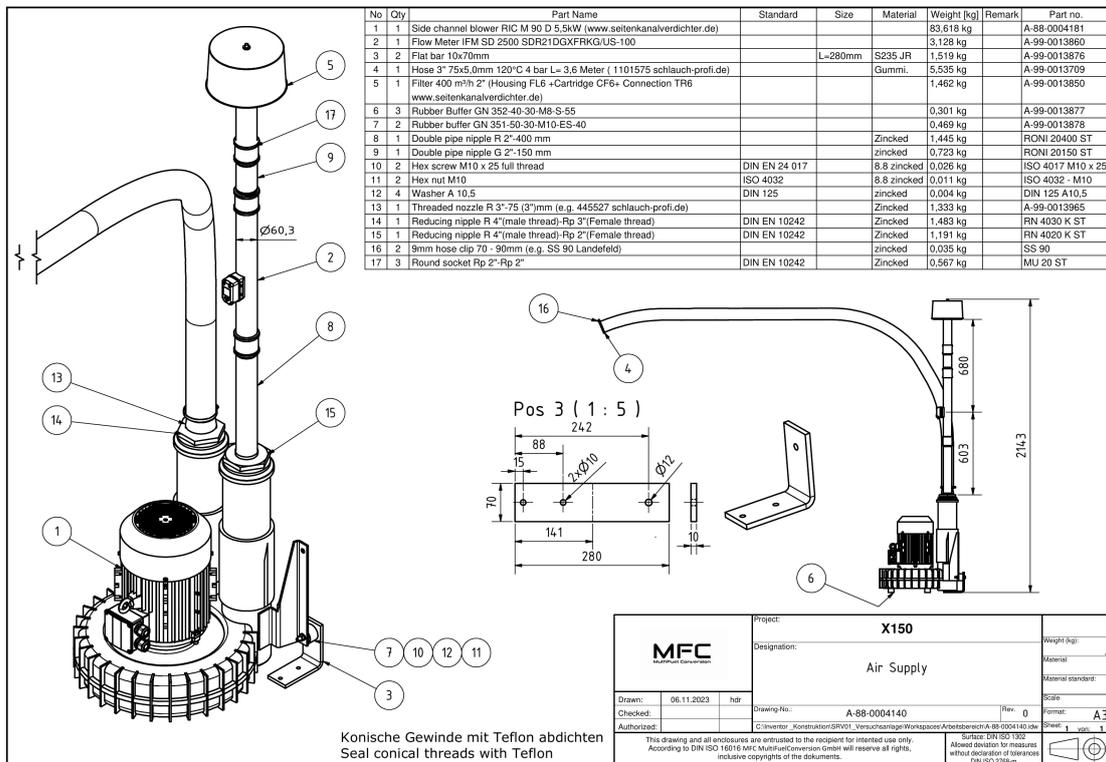
Parameter	Specification
Energy Conversion Efficiency	>85%
Nominal Capacity	150 kW thermal input
Operational Modes	Air gasification, Oxygen-steam gasification
Deployment Configuration	Containerized, modular
Installation Time	Days (factory-tested)

# Engineering Drawings Analysis

The following sections present detailed analysis of the engineering drawings organized by subsystem. Each drawing has been carefully examined to extract technical specifications, materials, dimensions, and construction methods.

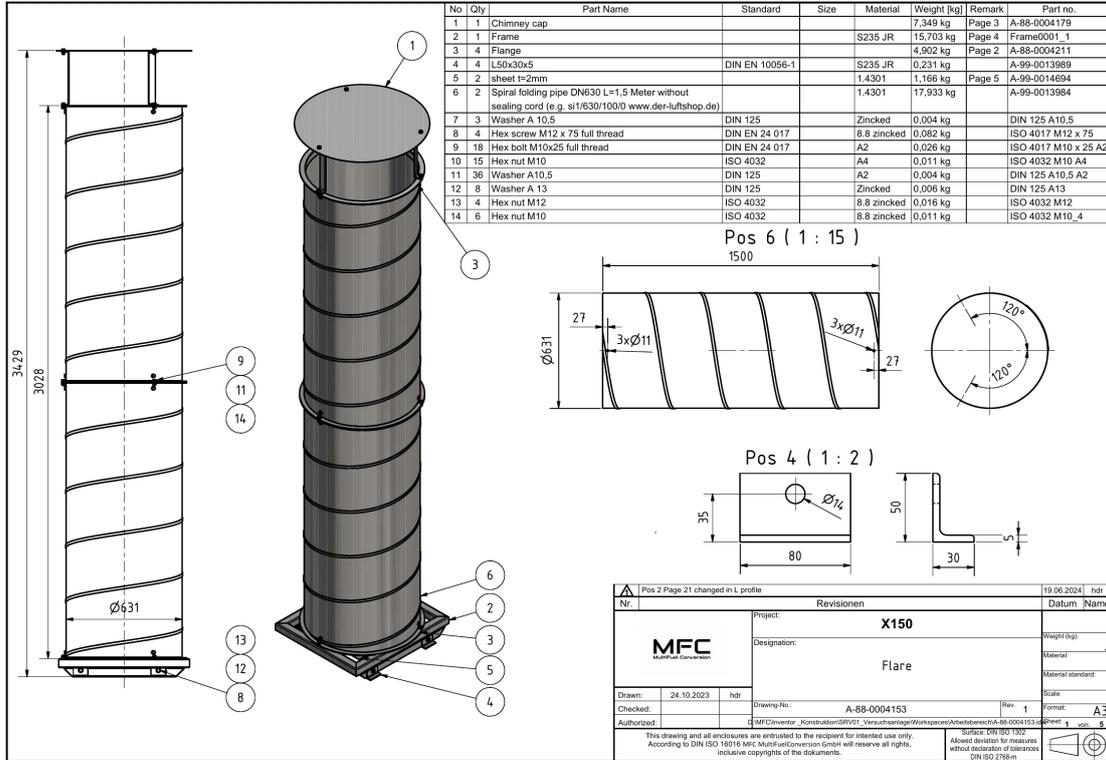
**Figure 1: Air Supply System (Drawing A-88-0004140)**

The air supply system provides controlled oxygen delivery to the gasifier using a 5.5kW side channel blower with flow measurement and filtration.



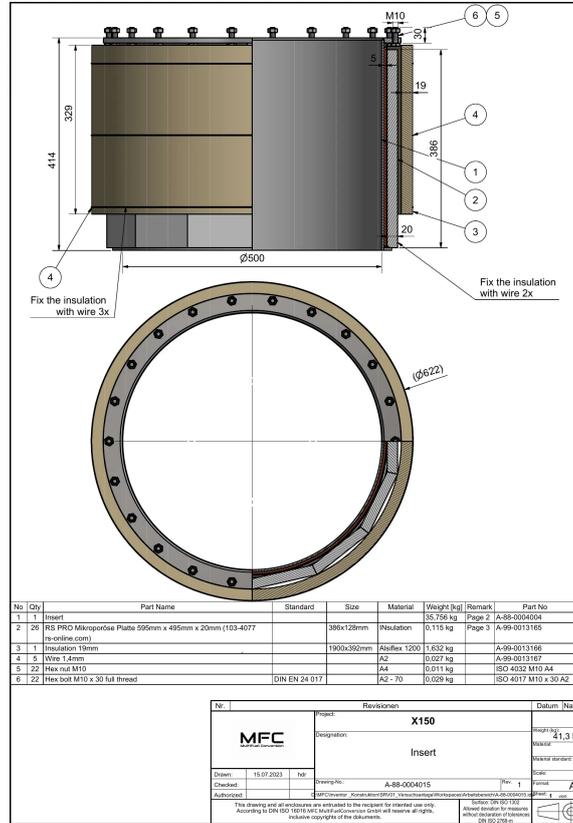
**Figure 2: Flare System (Drawing A-88-0004153)**

The flare system safely manages excess syngas during startup, shutdown, and upset conditions, extending 3429mm above the container roof.



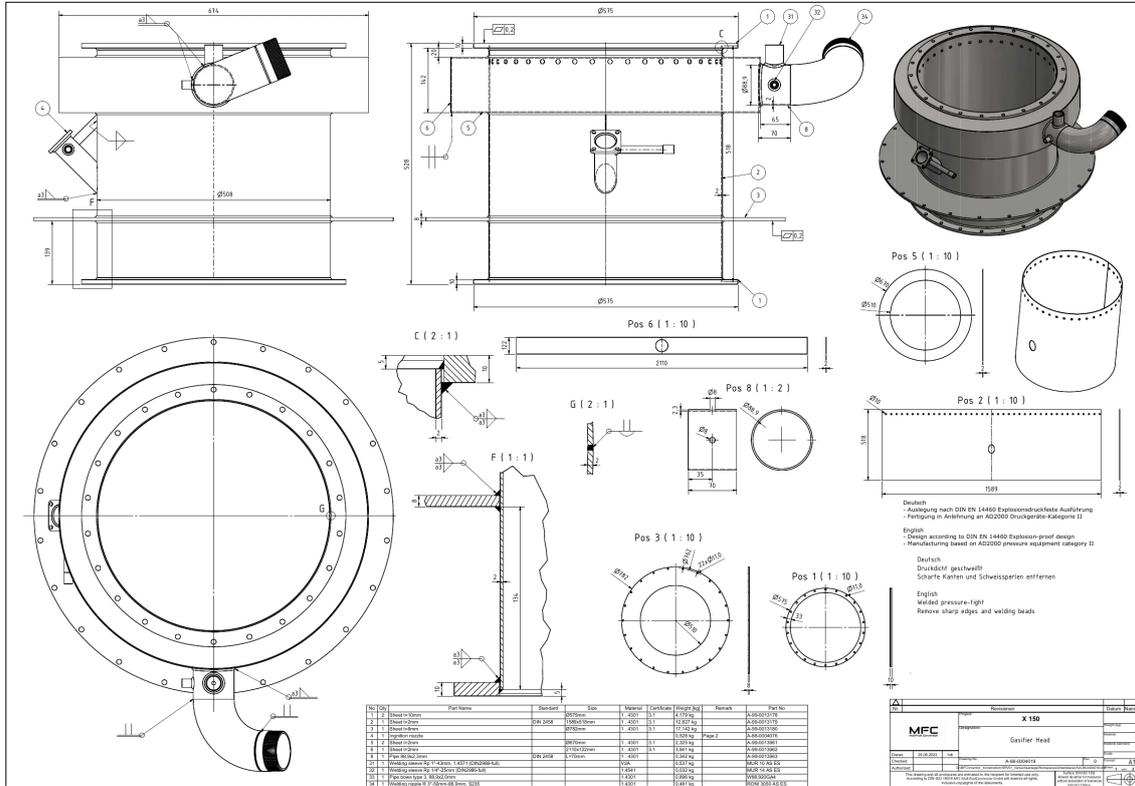
**Figure 3: Gasifier Insert and Insulation (Drawing A-88-0004015)**

Multi-layer insulation system featuring Alsiflex 1200 rated for 1200°C continuous operation, protecting the pressure vessel.



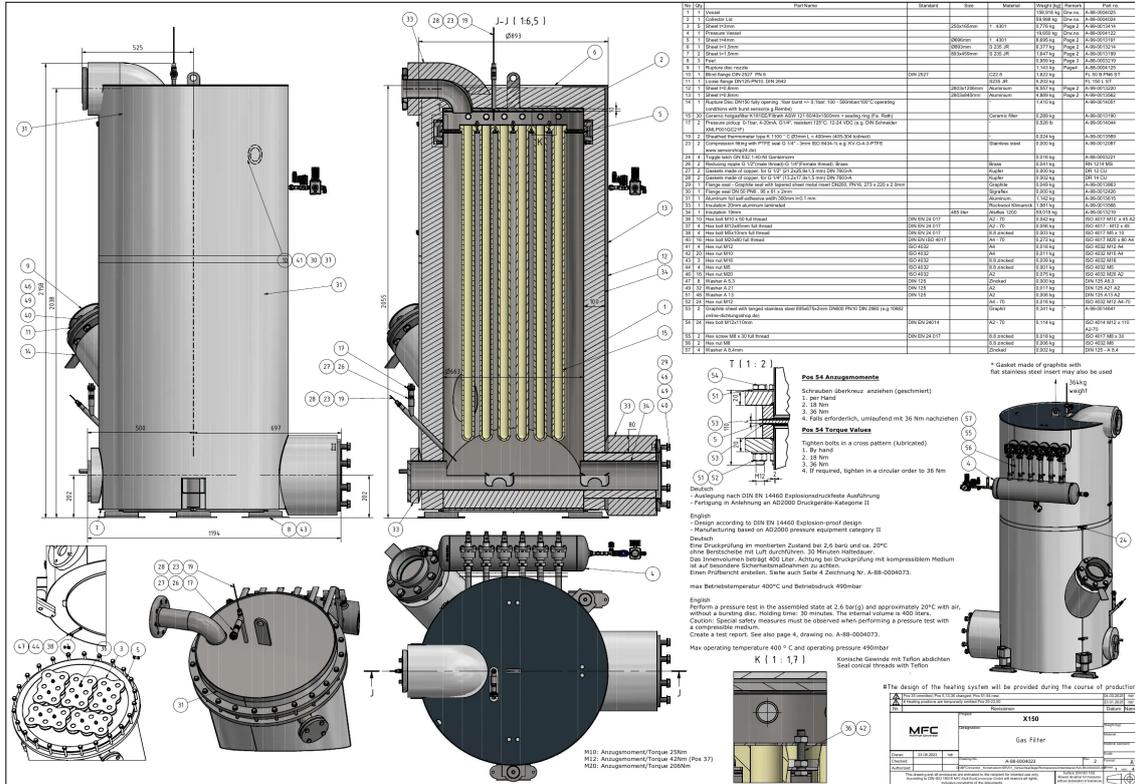
**Figure 4: Gasifier Head Assembly (Drawing A-88-0004019)**

Explosion-proof gasifier head designed per DIN EN 14460, providing gas-tight closure and access for maintenance.



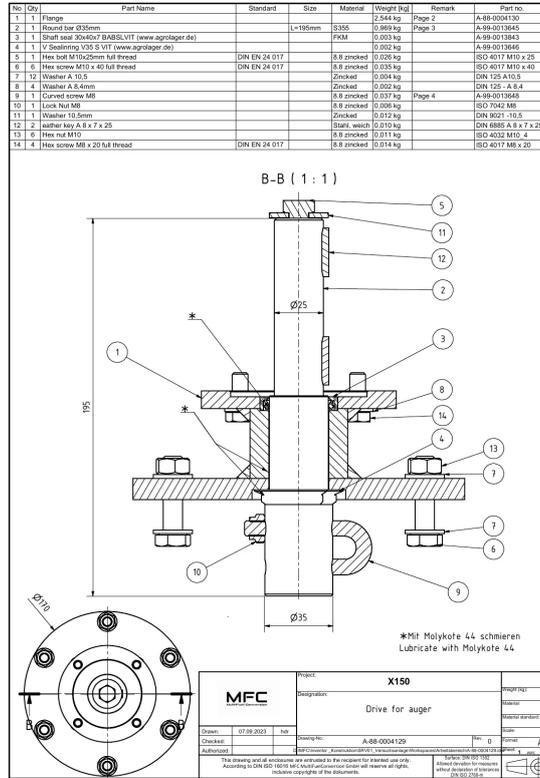
**Figure 5: Gas Filter System (Drawing A-88-0004023)**

Ceramic tube filter assembly for syngas cleaning, removing particulates and tars before downstream utilization.



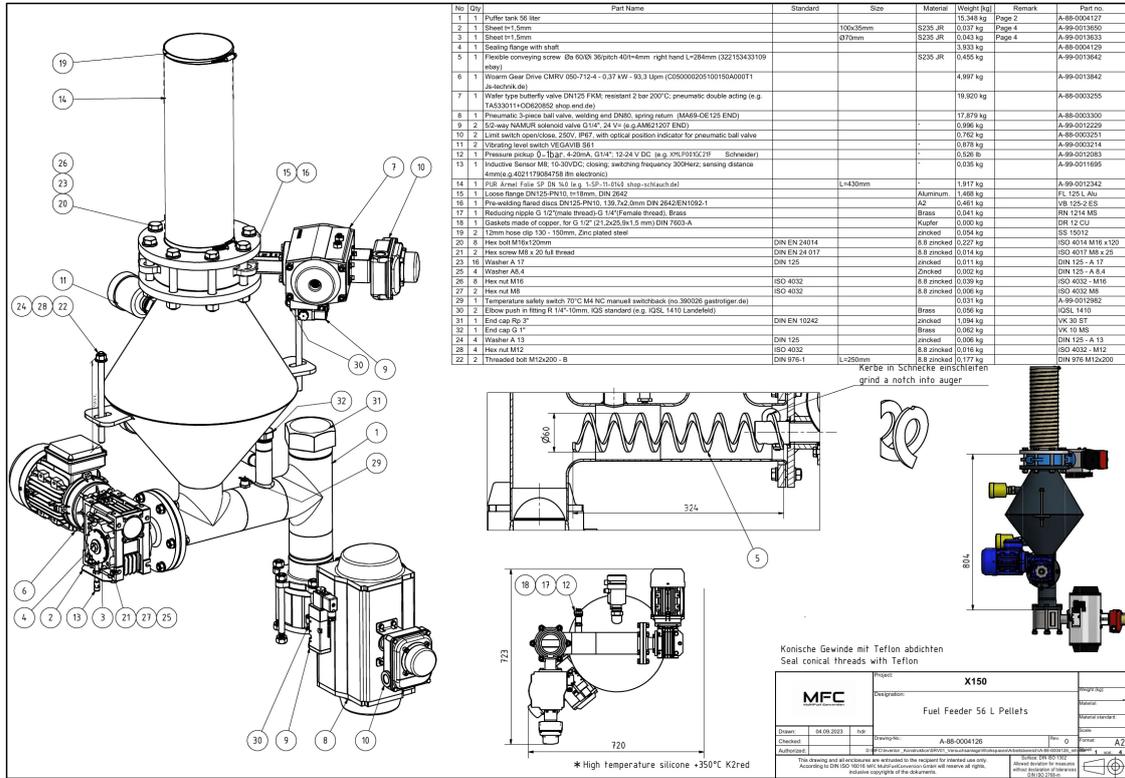
**Figure 6: Ash Removal Drive (Drawing A-88-0004129)**

Automated ash auger drive with sealed shaft assembly, enabling continuous ash removal from the gasifier.



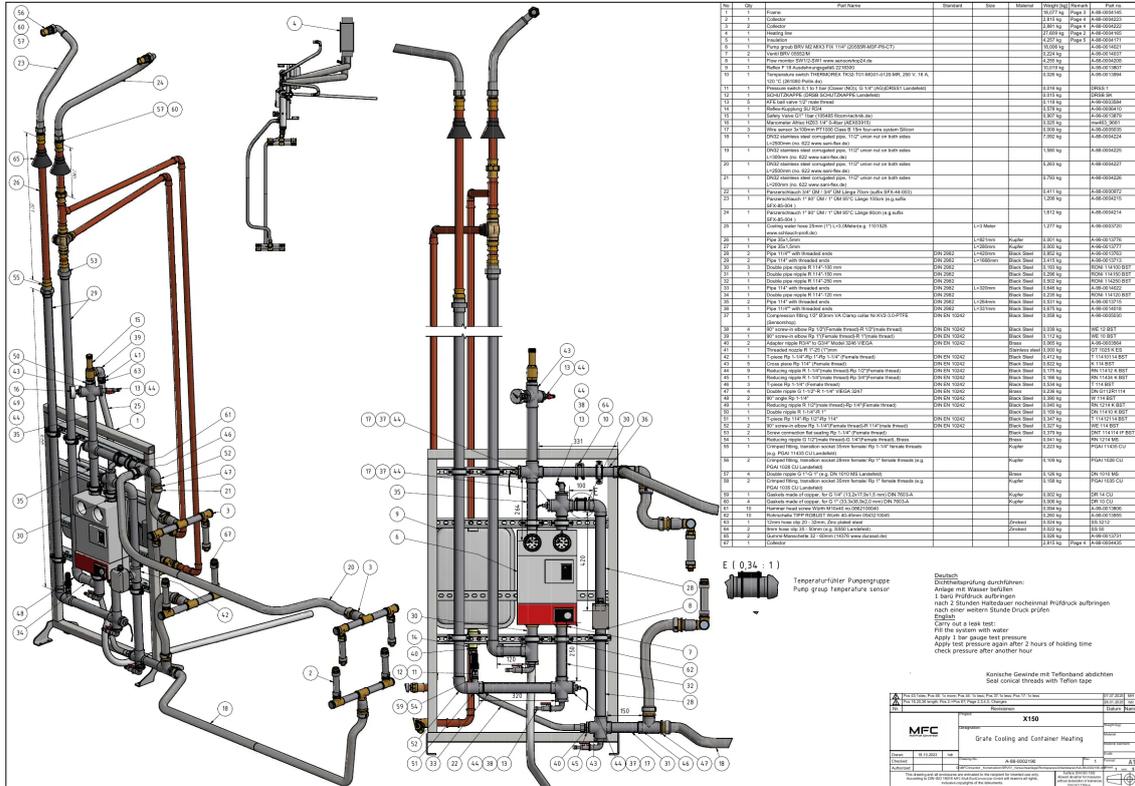
**Figure 7: Fuel Feeder System (Drawing A-88-0004126)**

56-liter buffer tank with screw conveyor and dual isolation valves for controlled biomass feeding with pressure isolation.



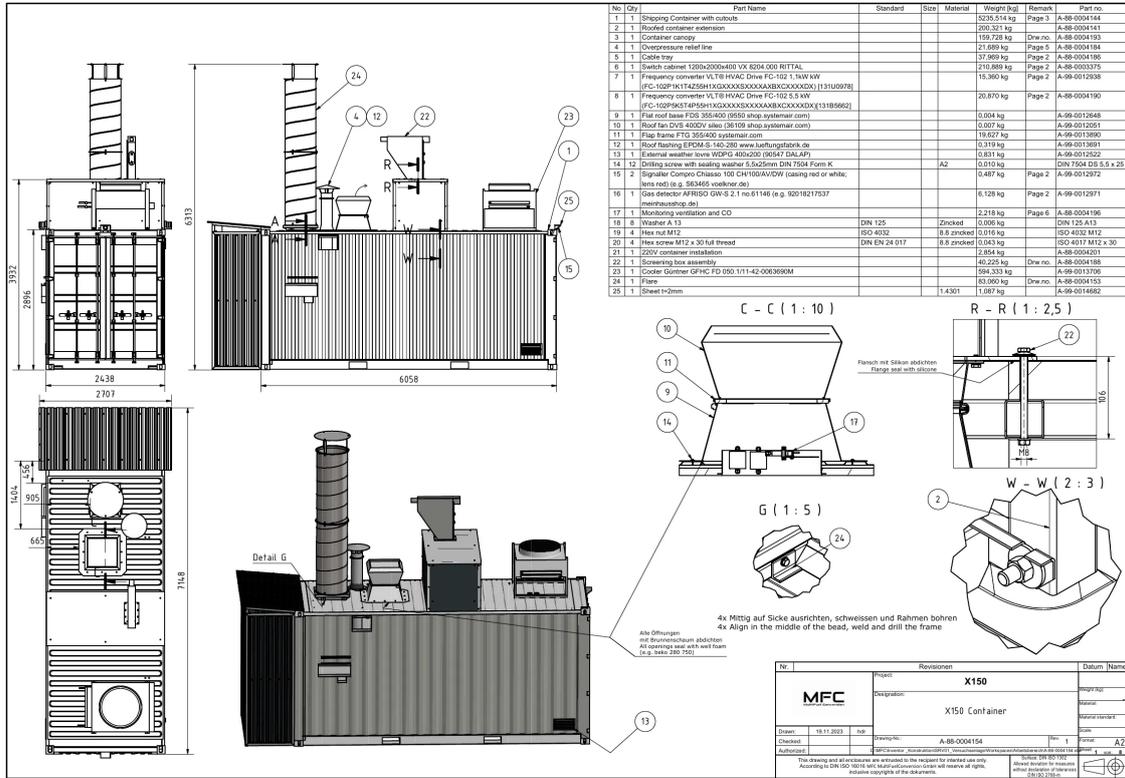
**Figure 8: Grate Cooling System (Drawing A-88-0002190)**

Integrated cooling and heating system managing thermal energy with frequency-controlled circulation.



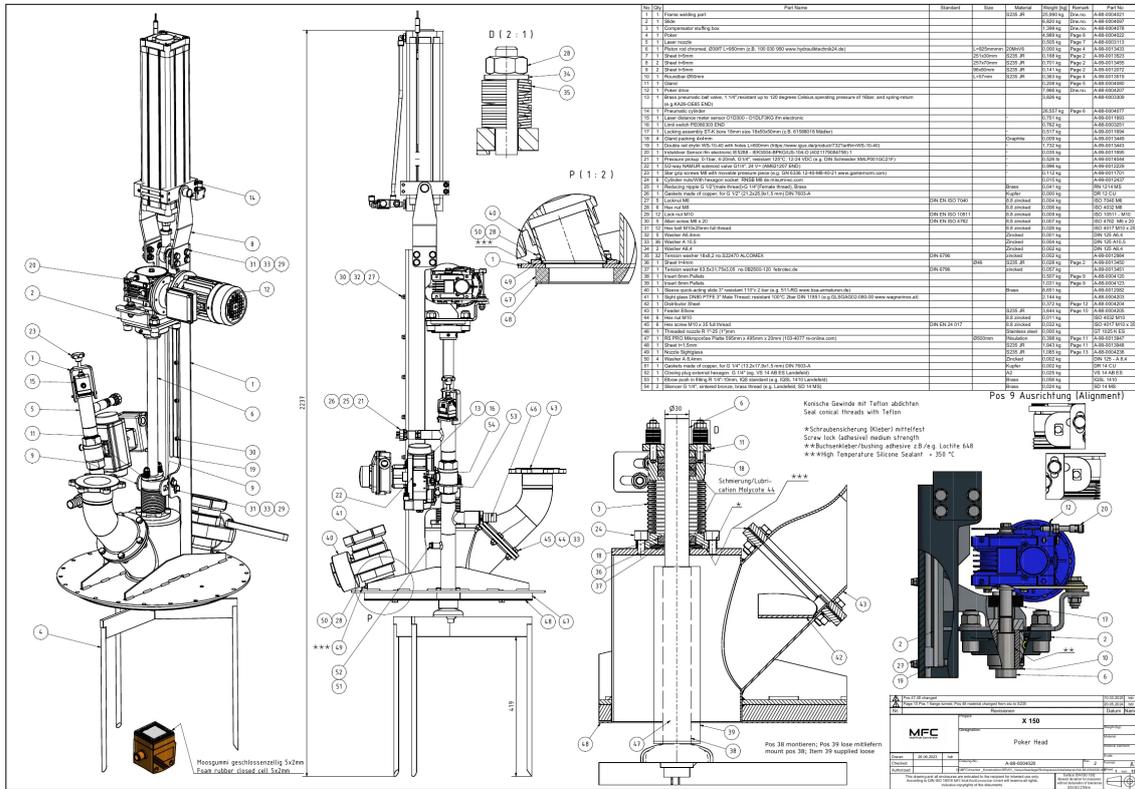
**Figure 9: X-150 Container Integration (Drawing A-88-0004154)**

Containerized system layout showing equipment arrangement, access points, and utility connections.



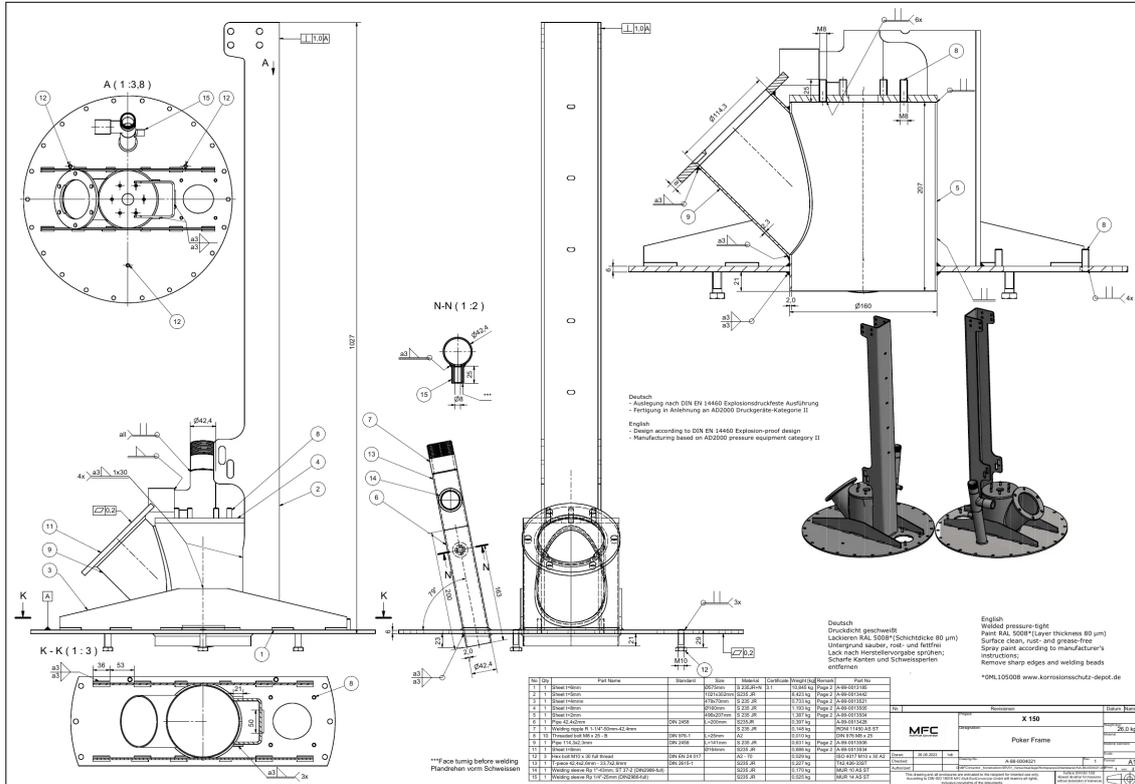
**Figure 10: Poker Head Mechanism (Drawing A-88-0004020)**

Active fuel bed management system with laser position sensing for optimal gasification conditions.



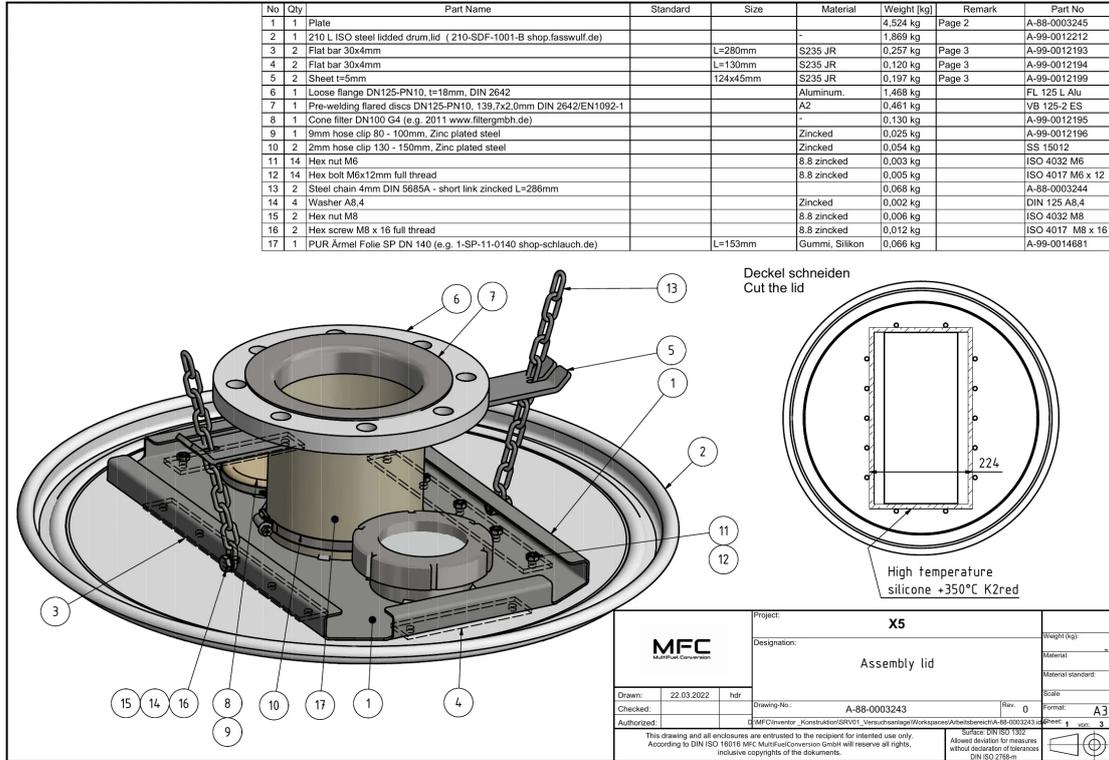
**Figure 11: Poker Frame Structure (Drawing A-88-0004021)**

Structural support frame for poker mechanism, designed to withstand operational forces and thermal loads.



**Figure 12: Ash Collection Lid (Drawing A-88-0003243)**

Quick-release assembly lid for 210L ash collection drum with gas-tight sealing and filtered air displacement.



## Detailed Subsystem Analysis

The X-150 system comprises five major integrated subsystems:

Subsystem	Drawings	Key Functions
Plant Setup	7	System integration, containerization, air supply, flare
Gasifier	13	Thermal conversion, insulation, fuel bed management
Filter	4	Gas cleaning, particulate removal, syngas conditioning
Ash Removal	6	Automated ash handling, collection, discharge
Fuel Lock	3	Biomass feeding, pressure isolation, safety interlocks

## **Materials and Standards Compliance**

The X-150 utilizes carefully selected materials for each application: S235 JR and S355 structural steels for frames and supports, 1.4301 and 1.4571 stainless steels for corrosion resistance, Alsiflex 1200 and microporous insulation for high-temperature applications, and ceramic filter elements for syngas cleaning.

The system complies with comprehensive international standards including DIN (German standards), ISO (International standards), AD2000 (pressure vessel code), and European directives (PED, Machinery, ATEX). This compliance ensures safety, quality, and regulatory approval throughout Europe.

## **Spanish Market Opportunity**

The Spanish market offers exceptional opportunities for the X-150 system. MFC's partner Equation Labs is expected to receive up to 2 Million EUR annually in Spanish government funding over the next three years. The planned Canary Islands installation (Q3 2026) will demonstrate the system's capabilities in Spanish conditions.

Spain's significant agricultural sector generates substantial biomass residues suitable for X-150 feedstock. Island territories face particular challenges with waste management and energy costs, making the X-150 an ideal solution. The system's compliance with European standards facilitates regulatory approval in Spain.

## Conclusion and Recommendations

The MFC X-150 Biomass Gasification System represents a compelling technology for the Spanish market. The system's high efficiency (>85%), feedstock flexibility, modular design, and comprehensive safety features position it as a leading solution for waste-to-energy conversion.

The extensive engineering documentation analyzed in this report demonstrates technical maturity and readiness for commercial deployment. For Spanish partners, the X-150 offers an opportunity to address waste management challenges while generating renewable energy and contributing to climate goals.

### ***Key Recommendations:***

- 1. Pilot Installation:** Consider an early pilot to demonstrate X-150 capabilities in Spanish conditions.
- 2. Feedstock Assessment:** Conduct comprehensive assessment of available biomass in target regions.
- 3. Regulatory Engagement:** Engage early with Spanish authorities to ensure smooth permitting.
- 4. Partnership Leverage:** Utilize Equation Labs partnership to access government funding and local expertise.
- 5. Training Program:** Ensure adequate training for operations and maintenance personnel.

*This report is based on engineering drawings and publicly available information as of November 5, 2025. For current information, contact MFC Multi Fuel Conversion GmbH directly.*